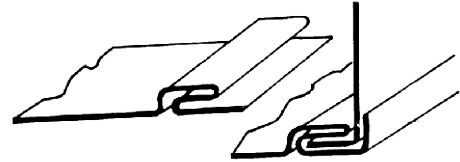
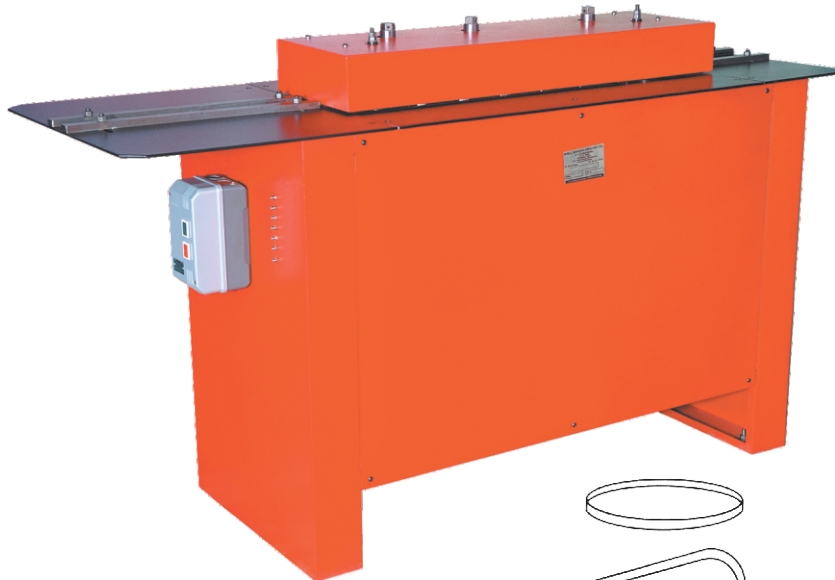


18g / 1.2mm PITTSBURGH LOCK ROLLFORMER MACHINE Model RF 18

**PITTSBURGH**

Material thickness : 0.8-1.2 mm (22-18 g)

Material used : 35 mm (1³/₈ in)

Pocket depth : 13 mm (1/2 in)

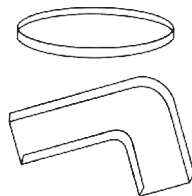
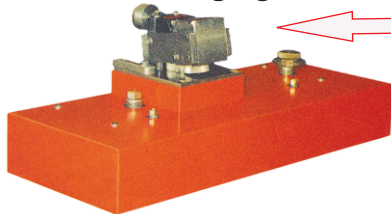
**DOUBLE SEAM**

Material thickness : 0.8-1.2 mm (22-18 g)

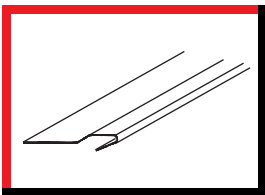
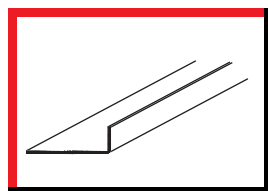
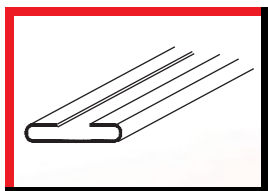
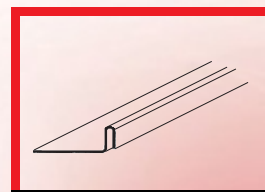
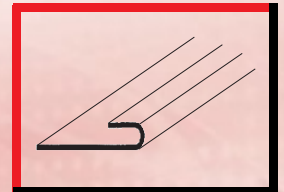
Material used : 32 mm (1⁵/₁₆ in)

Seam width : 13 mm (1/2 in)

Option
Flanging Attachment

**Flanging Samples**

A work horse for every Duct Shop - small or big! Pittsburgh Lock, sometimes also known in India as "Double", is most common internationally used joint for joining sheet metal at right angles on straight runs to make airtight and strong duct-work. Model RF-18 Pittsburgh Rollformers have 7 forming stations with 2 forming positions. Female Pittsburgh forming is with rolls mounted inboard and various optional rolls like Double Seam, Right Angle Flange or 'C' Cleat (Drive Cleat) and many other, can be fitted on outboard side. Steel welded frame with powder coating offers increased stability. RF 18 is capable of forming a maximum of 1.2mm (18g).

DOUBLE SEAM**RIGHT ANGLE****DRIVE CLEAT****STANDING SEAM****PLAIN SEAM****SPECIFICATIONS**

| | |
|------------|----------|
| Length | 1,455 mm |
| Width | 615 mm |
| Height | 1,000 mm |
| Weight | 250 Kgs |
| Motor 2 HP | 1.5 Kw |

Ductfab Equipments Pvt Ltd

(Formerly W. Neal Services (India) Pvt Ltd)

A-40, ADDITIONAL M.I.D.C., ANAND NAGAR, AMBERNATH - 421 501. (INDIA)

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