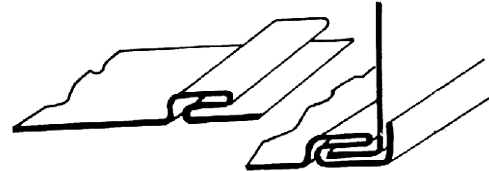


20g / 1.0mm PITTSBURGH LOCK ROLLFORMER MACHINE Model RF 20

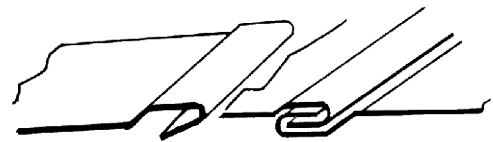


Optional:
Auto Guide Flanger



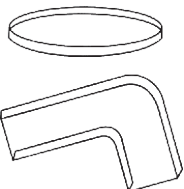
PITTSBURGH

Material thickness : 0.5-1 mm (20-26 g)
Material used : 25 mm (1 in)
Pocket depth : 10 mm ($\frac{3}{8}$ in)



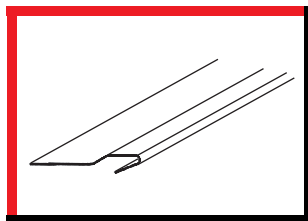
DOUBLE SEAM

Material thickness : 0.4-0.7 mm (22-28 g)
Material used : 25 mm (1 in)
Seam width : 10 mm ($\frac{3}{8}$ in)

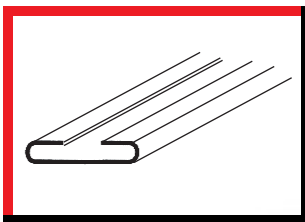


Flanging Samples

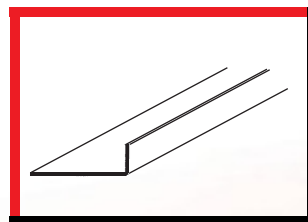
DOUBLE SEAM



DRIVE CLEAT



RIGHT ANGLE



A "must have" machine for every Duct Shop - small or big!

Pittsburgh Lock, sometimes also known in India as "Double", is most common internationally used joint for joining sheet metal at right angles on straight runs to make airtight and strong duct-work. Model RF-20 Pittsburgh Rollformers have 5 forming stations with 2 forming positions.

Female Pittsburgh forming is with rolls mounted inboard and various optional rolls like Double Seam, Right Angle Flange or 'C' Cleat (Drive Cleat) can be fitted on outboard side.

The flanging attachment (an optional extra) is used to form right angle edge on round or irregular curve edges. This attachment is very handy for fabricating fittings like elbows, tee pieces etc.

Steel welded frame with powder coating offers increased stability. RF 20 is capable of forming a maximum of 1mm (20g).

SPECIFICATIONS

Length	1,067 mm
Width	508 mm
Height	1,067 mm
Weight	115 Kgs
Motor 1 HP	0.75 Kw

Ductfab Equipments Pvt Ltd

(Formerly W. Neal Services (India) Pvt Ltd)

A-40, ADDITIONAL M.I.D.C., ANAND NAGAR, AMBERNATH - 421 501. (INDIA)

Factory Mobile No. 0091-9322734824 / 08369526048.

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